



INSTALLATION INSTRUCTIONS

Product

7160-1376

PASSENGER PARTITION- 2020+ UTILITY

Revision

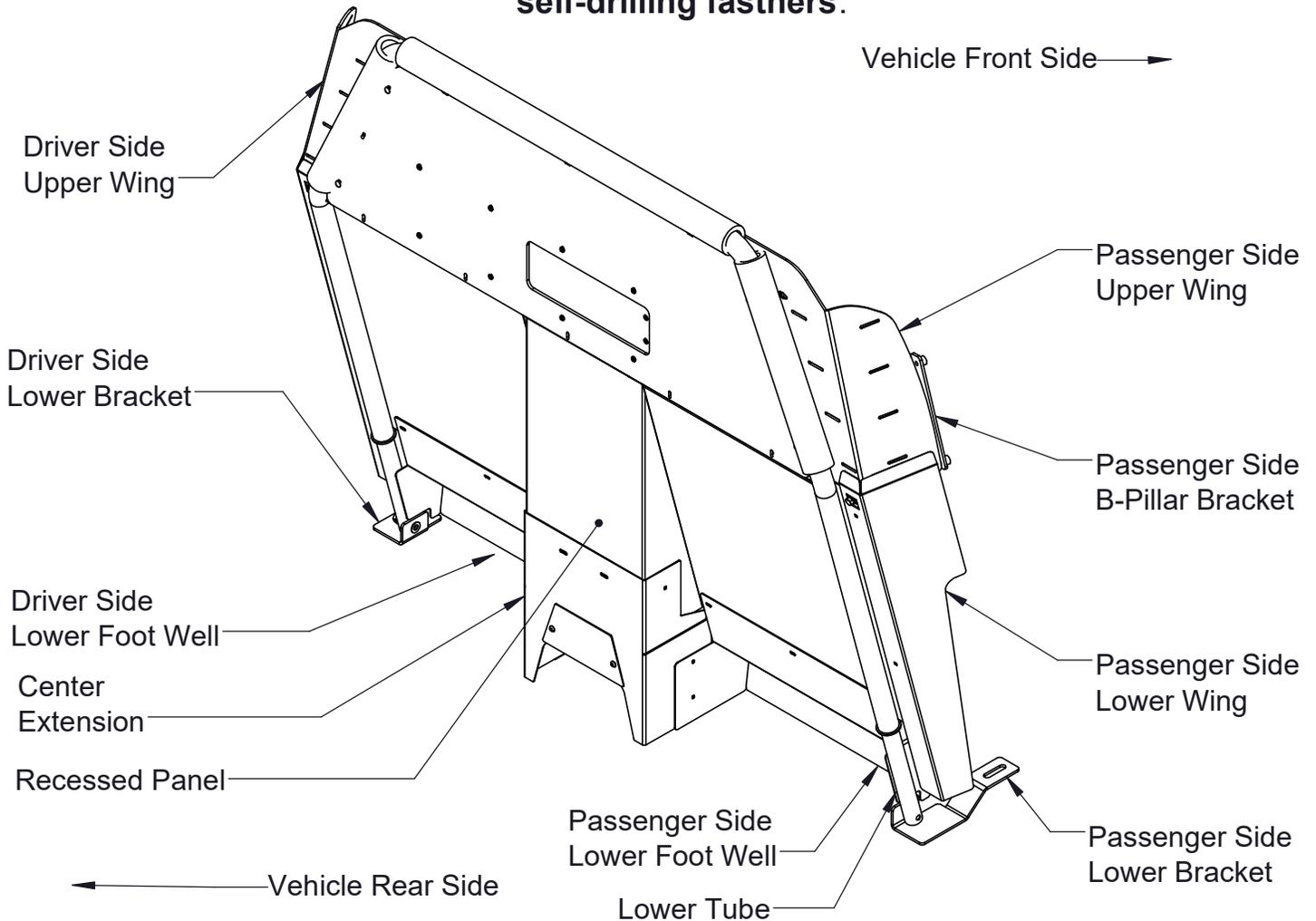
Rev D

Form

INST-930

Printing Spec: PS-005

WARNING: Locate all wiring, fuel lines, brake lines, coolant lines & refrigerant lines before drilling any holes or installing any self-drilling fasteners.



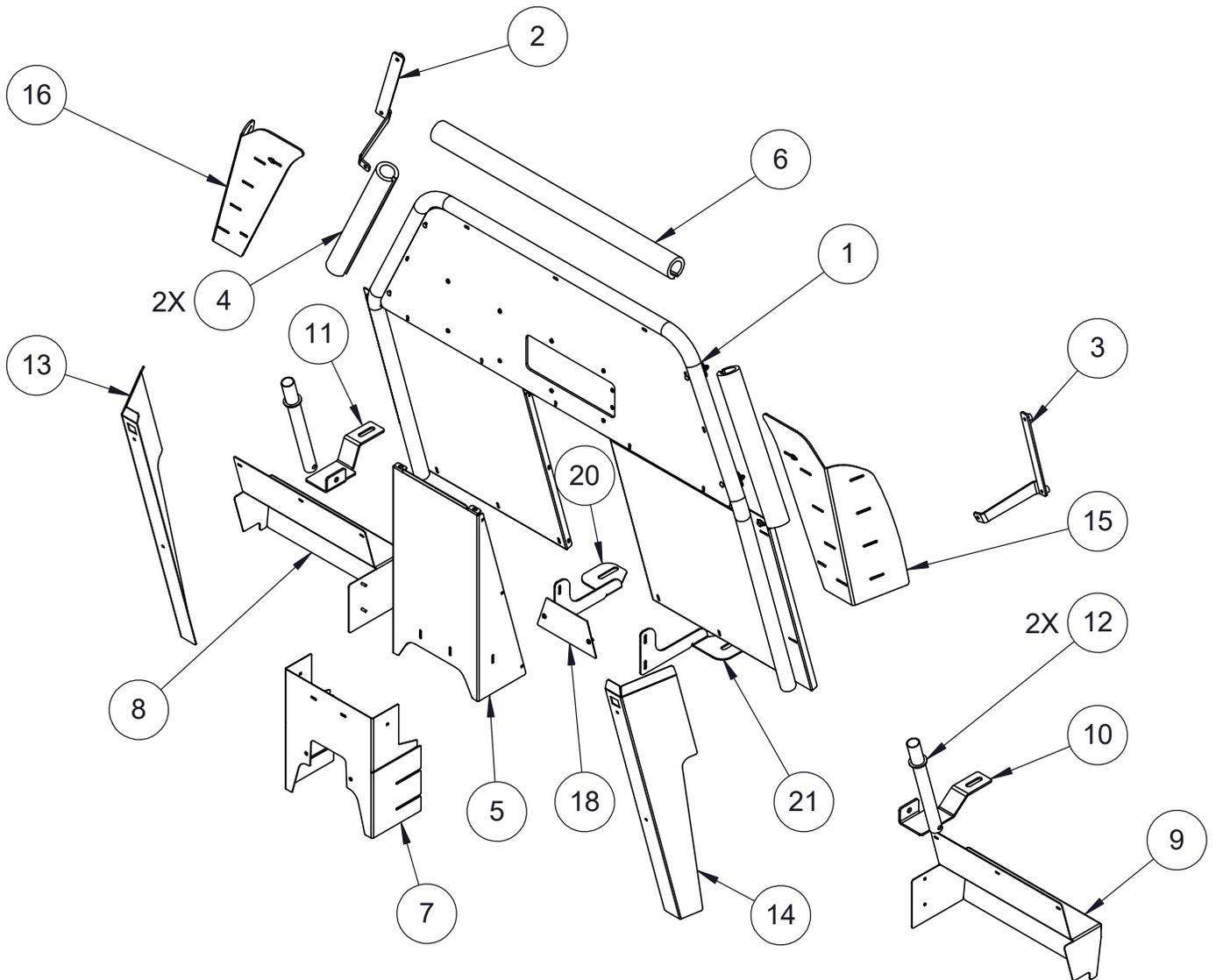
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ITEM	QTY	PART NO	DESCRIPTION
1	1	17631	MAIN FRAME
2	1	19653	DRIVER SIDE B-PILLAR BRACKET
3	1	19688	PASSENGER SIDE B-PILLAR BRACKET
4	2	17762	SIDE PADDING 16"
5	1	18323	RECESSED PANEL
6	1	18737	UPPER PADDING 32"
7	1	18803	CENTER EXTENSION
8	1	18807	DRIVER SIDE FOOT WELL
9	1	18809	PASSENGER SIDE FOOT WELL
10	1	18819	PASSENGER SIDE LOWER BRACKET
11	1	18820	DRIVER SIDE LOWER BRACKET
12	2	18794	LOWER TUBE
13	1	19131	DRIVER SIDE LOWER WING
14	1	19132	PASSENGER SIDE LOWER WING
15	1	19157	PASSENGER SIDE UPPER WING
16	1	19158	DRIVER SIDE UPPER WING
17	1	7120-0928	HARDWARE BAG
18	1	19890	PLATE - 2020 FORD PIU WIRE TUNNEL COVER
19	2	12305-0001	1/4-20 x .500 SBHS-NP FS-014
20	1	19100	BRACKET - DRIVER SIDE PARTITION SUPPORT
21	1	19101	BRACKET - PARTITION SUPPORT PASSENGER SIDE



1) Slide & lean front driver & passenger seats forward.

2) Using 13mm socket, remove both rear seat bolts from each seat then slide Passenger & Driver side lower brackets (item#10 & 11) underneath the seat track. Then install 2 inner partition bracket in the inner seat bolts. (Item #20 & #21, the 2 vertical slot will mount to the partition) Loosely reinstall the mounting bolts (Fig.2),

3) Loosely mount Lower tube (item#12) to each of the passenger & driver side lower brackets (item#10 & 11) using 3/8 hardware. (Fig.1 & Fig.2)

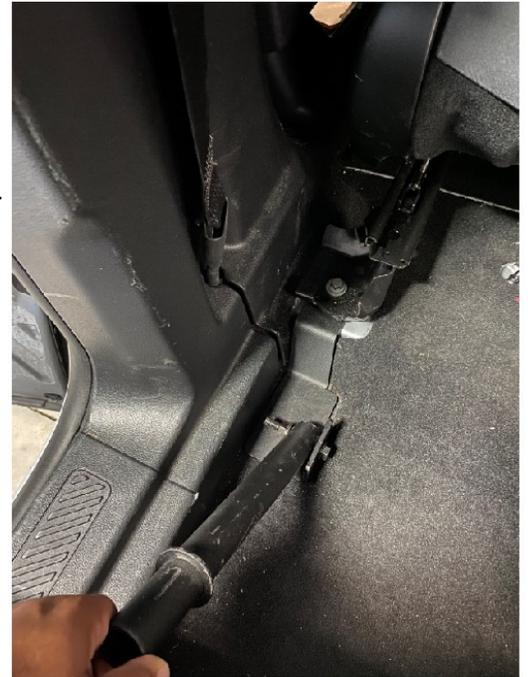
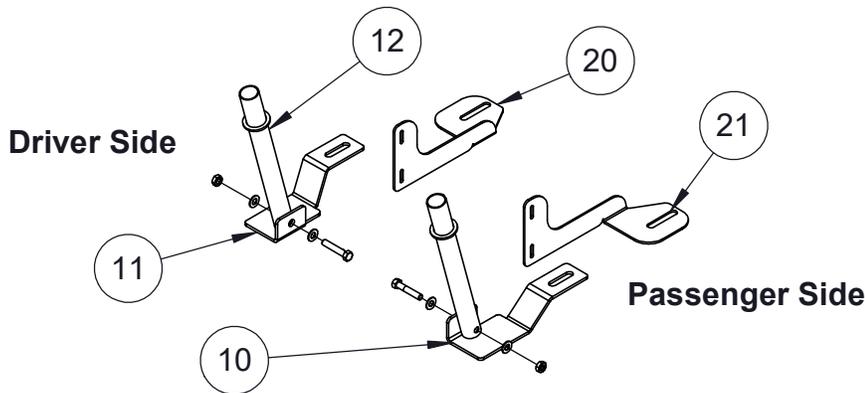


Fig.2
Driver Side Shown

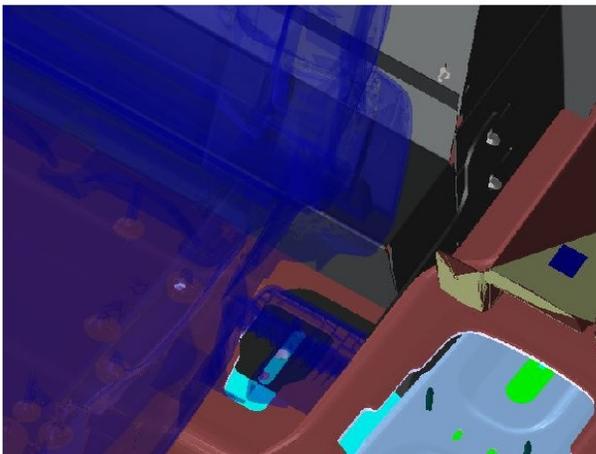


Fig.1

4) Remove cover on rear grab handle (Fig 3.) Using 10mm socket, remove 2 bolts on each side on the driver and passenger side.



Fig.3
Driver Side Shown

5) Attach Driver Side B-Pillar bracket (item#2) on driver side to grab handle exposed holes, using OEM bolts.Repeat same step on passenger side with Passenger Side B-Pillar bracket (item#3)(Fig.4)



Fig.4 Driver Side Shown



**Fig.5 Knob facing towards officer
Viewing from passenger side**

6) Insert Main Frame (item#1) into vehicle with sliding window knob facing toward front seats. Align Main Frame (item#1) with Lower tube (item#12) & lower it onto them. (Fig.5)

7)Tilt partition forward & loosely attach to B-Pillar brackets (item#2 & 3) using 5/16 hardware (Bolt,Washer & Nut) to Main frame (Item#1)(Fig.6 & 7).



**Fig.6
Driver Side Shown**

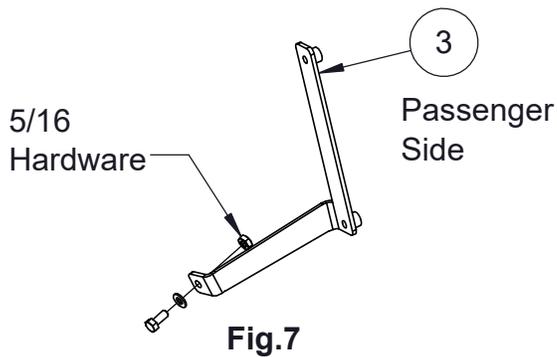


Fig.7

8) Attach foam padding 16" (item#4) on the sides of main frame (item#1) & 32" padding (item#6) on top of main frame (item#1).

9) Ensure partition is centered within vehicle & mitigate any gap between vehicle headliner & upper partition frame.

10) Fully tighten rear seat bolts, B-Pillar brackets (item#2 & 3) and lower tube (item#12) hardware to secure partition position.

11) Loosely attach Driver (item#8) and Passenger foot well (item#9) to flat panels using #10-32 hardware (Fig.8 & 9).

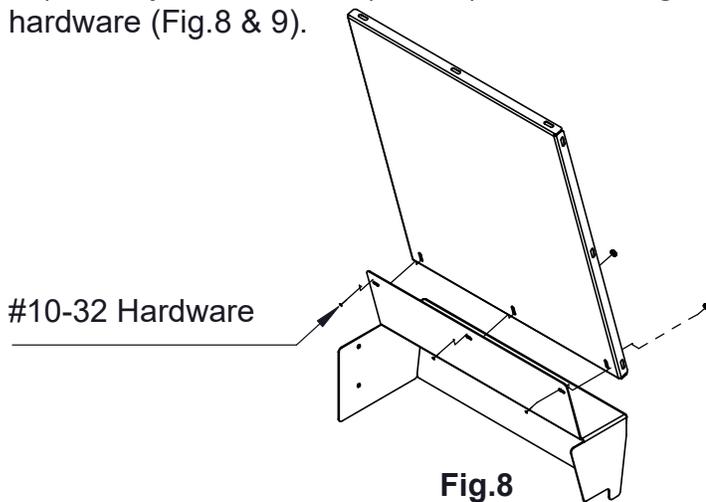


Fig.8



Fig.9
Driver Side Shown

12) Attach recessed panel (item#5) to main frame (item#1). First install top two bolts & this will make it easy to install rest of bolts. Use #10-32 hardware supplied. (Fig.10)



Fig.10
Viewing from Driver Side

NOTE: CENTER EXTENSION HAS LASER KNOCK-OUT FOR OEM WIRECHASE TUNNEL IF REQUIRED.

13) Slide the center extension (item#7) such that studs on both Driver & Passenger Footwells (item#8 & 9) align with slots on center extension (item#7) and inner partition bracket (#20 & #21). Loosely attach center extension (item#7) to recessed panel (item#5) (Fig.11)

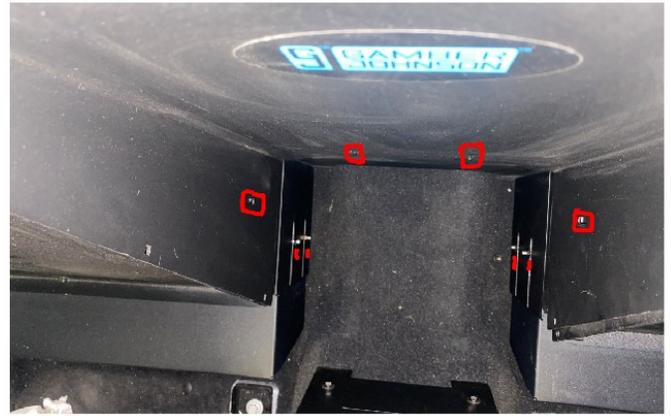


Fig.11 Viewing from top

14) Finalize adjustments & tighten Center Extension (item#7). Fully tighten all hardware.(Fig.11)

15) Install Lower Wings (item# 13 & 14) using #10-32 carriage bolts and nuts. Ensure they are adjusted to minimize gaps along B-Pillars trim (Fig.12).



Fig.12 Viewing from Driver Side

16) Attach Upper Wings (item# 15 & 16) to Upper Wings bracket using #10-32 hardware, use washer. Make use of slots to close gap between upper wings & vehicle trim.(Fig.13)

17) At upper wings, center extension & footwells, use cap nuts (Fig.14) supplied to avoid injuries.

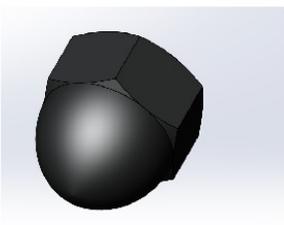


Fig.14 Cap Nut



Fig.13 Viewing from Driver Side