



## 2021+ FORD F SERIES AMPS DASH MOUNT USER GUIDE

| Description                                | Part Number  |
|--------------------------------------------|--------------|
| 2021+ FORD F-150 AMPS DASH MOUNT           | AS4.C235.014 |
| 2021+ FORD F-250 F-550 XLT AMPS DASH MOUNT | AS4.C235.015 |
| 2021+ FORD F-250 F-550 XL AMPS DASH MOUNT  | AS4.C235.017 |

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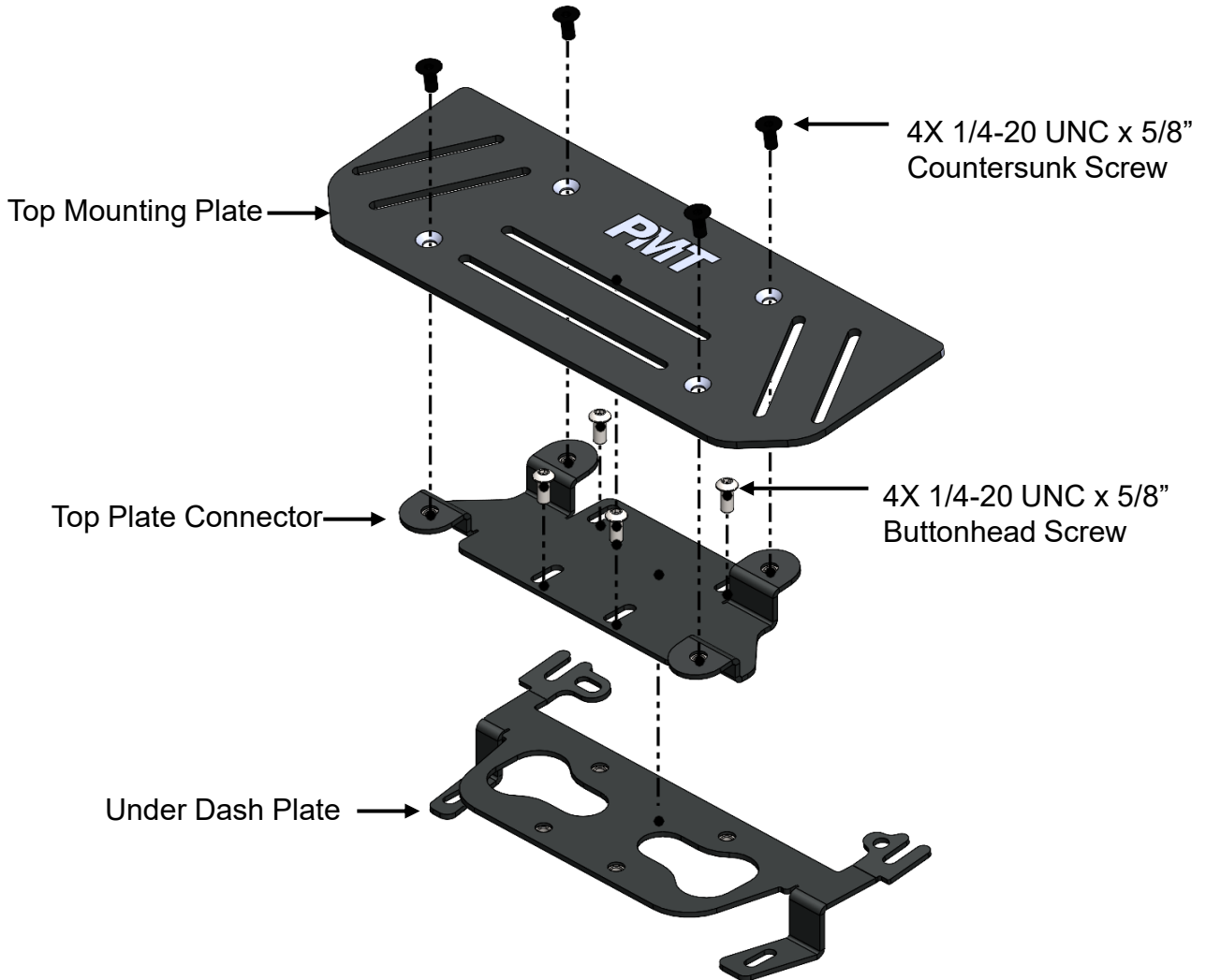
# PRODUCT VISUALS



A 2024 Ford F-150 was used for this installation. Exact install process may vary by vehicle model, trim and year.

# DESCRIPTION OF PARTS

(AS4.C235.014)



- **Top Mounting Plate:** This is the plate that all your device mounts will connect to.
- **Top Plate Connector:** This is the part that the top mounting plate directly connects to.
- **Under Dash Plate:** This is the part that goes underneath the OEM plastic dash panels.



AS4.C235.015



AS4.C235.017

# INSTALLATION INSTRUCTIONS

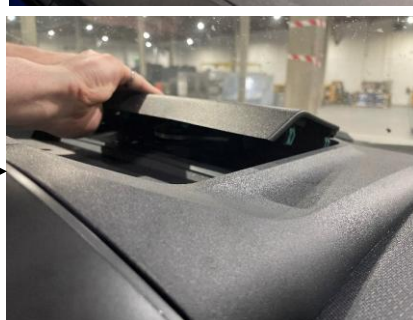
(AS4.C235.014)

## Tools required:

- 7mm Ratchet
- 5/32" Allen Wrench
- Ø 5/16" Drill
- Ø 1/8" Drill
- Drill Template

## Step 1

Remove rubber tray and gently pry the speaker cover up and off the dash



# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

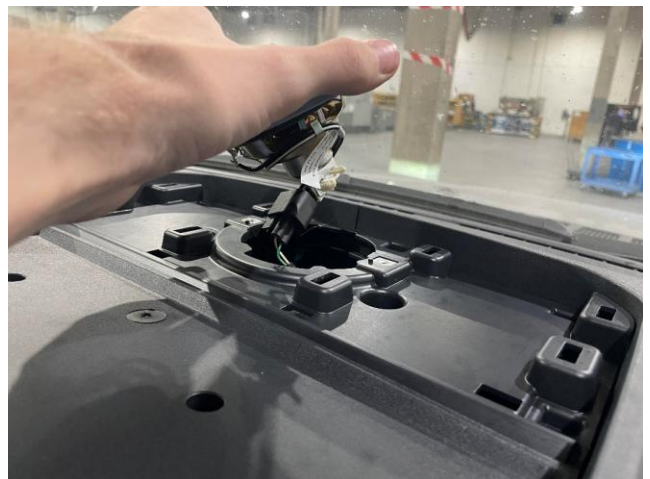
## Step 2

Remove the bolts holding the plastic trim panel on and set them aside for later



## Step 3

Remove the bolts holding the speaker on, set them aside, then disconnect the speaker cable and set the speaker aside



# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

## Step 4

Remove the plastic tray starting by prying at the front then moving to the back until all clips are disconnected

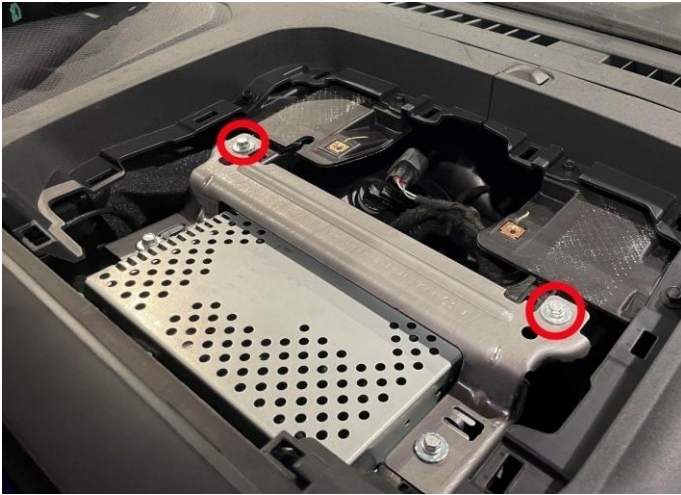


# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

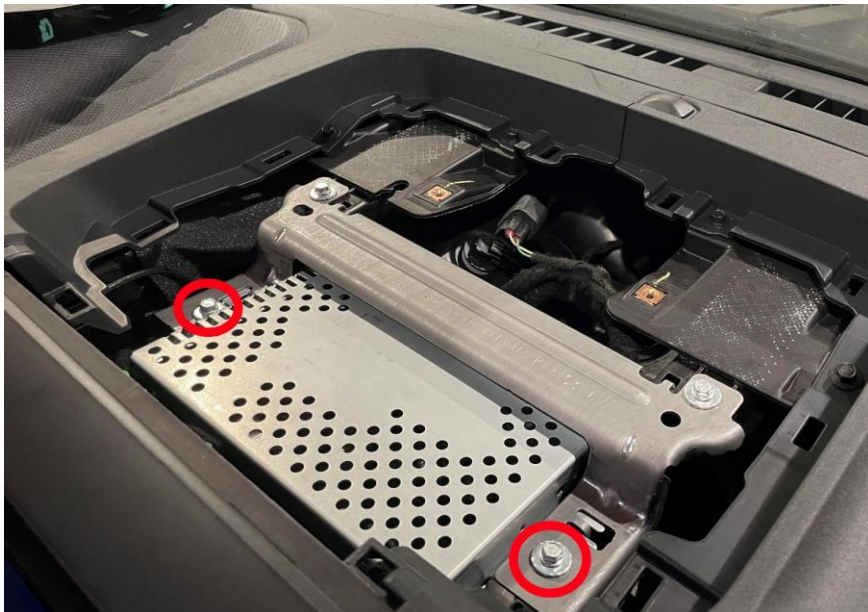
## Step 5

Loosen the 2 upper bolts as shown below until there is about 1/4" to 3/8" of clearance between the washer and the OEM metal plate



## Step 6

Remove the 2 lower bolts and set them aside

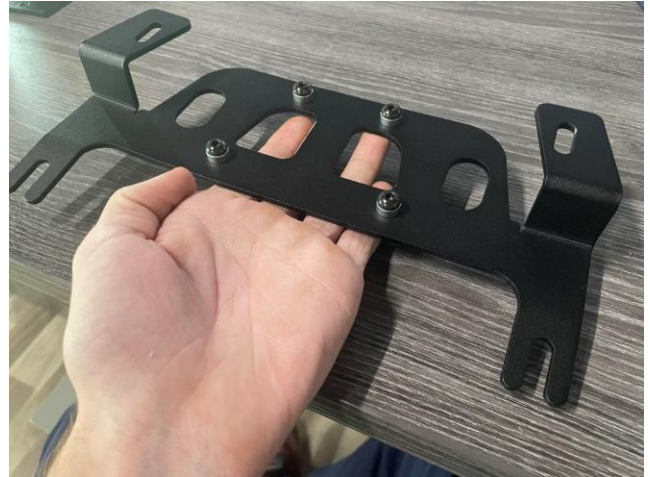


# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

## Step 7

Install 4 of the buttonhead screws into the under plate as shown, these will be used to mark the locations to drill the holes in the plastic trim panel



## Step 8

Install the underplate with screws as shown, sliding it on to the loosened screws. Slide the screws all the way into the back of the slots on the underplate as far as possible.



## Step 9

Tighten the screws down so the plate will not move when pushed

# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

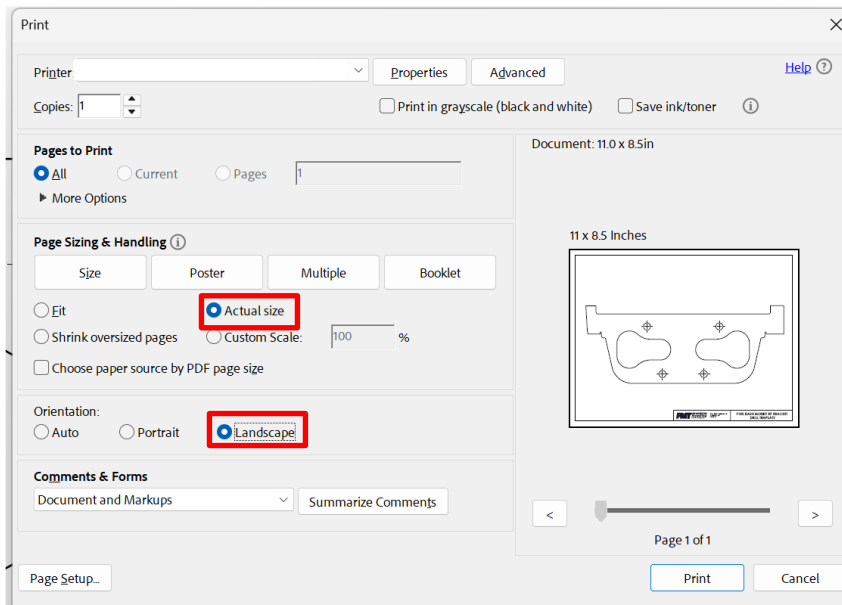
## Step 10

Use the supplied 1:1 scale drill template to locate the mounting holes on the plastic tray panel. Please see the last page for the template.

Align the template with the underside of the plastic tray panel, mark the hole locations then drill the mounting holes.

## Printing Instructions:

Print at Actual Size (100%) in landscape orientation.



## Step 11

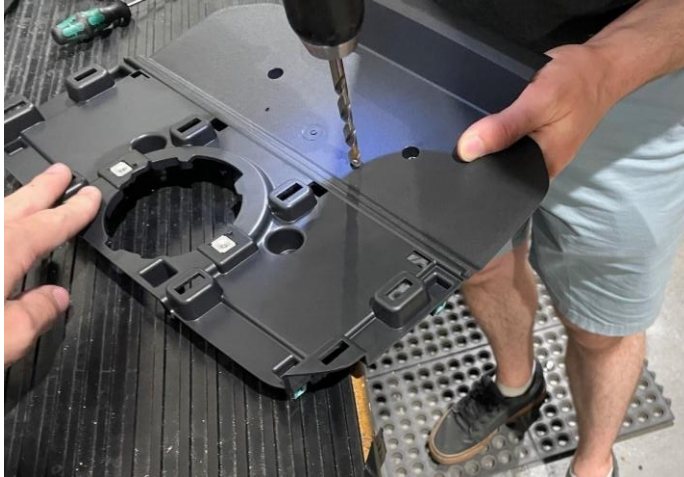
Position the plastic tray panel in the dash as it would be installed and push down approximately where the screws in the under panel will be. Remove the underplate and remove the buttonhead screws, reinstall the underplate putting in all four OEM bolts

# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

## Step 12

Using the 1/8" drill bit to pilot drill the holes marked with the template. If the holes land on a plastic ridge a utility blade can be used to remove the ridges



## Step 13\*

If you only marked one set of holes, drill out the holes you did mark with a 5/16" bit. Layout the underplate on the plastic trim panel and use two of the buttonhead screws to secure it in place, mark and drill the remaining two holes



# INSTALLATION INSTRUCTIONS

(AS4.C235.014)

## Step 14

Use a larger 5/16" drill bit to widen the holes. 5/16" is a recommendation, larger bits can be used for larger clearance if you feel your marked holes won't line up



## Step 15

Reinstall the plastic tray and check that all the drilled holes lineup with the under plate before re-engaging the clips on the plastic tray. If the holes do not visually line up, then lift the tray piece and adjust the forward/back and left/right position of the underplate by loosening the OEM bolts and sliding it to the desired direction. You can also check the alignment by attempting to thread a button head screw into the underplate through the plastic tray

When all holes line up reinstall the plastic tray and OEM bolts that hold the plastic tray. Reconnect the speaker and reinstall the bolts that hold the speaker in. Reinstall the plastic speaker cover ensuring all clips re-engage

# INSTALLATION INSTRUCTIONS

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## Step 16

Connect the top plate connector to the underplate using 4 of the buttonhead screws, these screws connect the two parts through the holes drilled in the plastic plate. Locating the top plate connector in the middle of its slots is a good starting point



## Step 17

Install all the mounts you want to have on your dash mount onto the top mounting plate in the position you want them (such as mobile device holders) these can be changed later with minimal disassembly. There are potential interferences with the top plate connector depending on the mount being installed onto the top plate. If there is interference, we recommend using buttonhead type screws with nuts and washers (pictured below)



# INSTALLATION INSTRUCTIONS

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## Step 18

Connect the top mounting plate to the top plate connector using 4 of the countersunk screws.



## Step 19

Check the fit of the top mounting plate, if there is any interference you can change the position of the top plate by moving the top plate connector (middle component).



